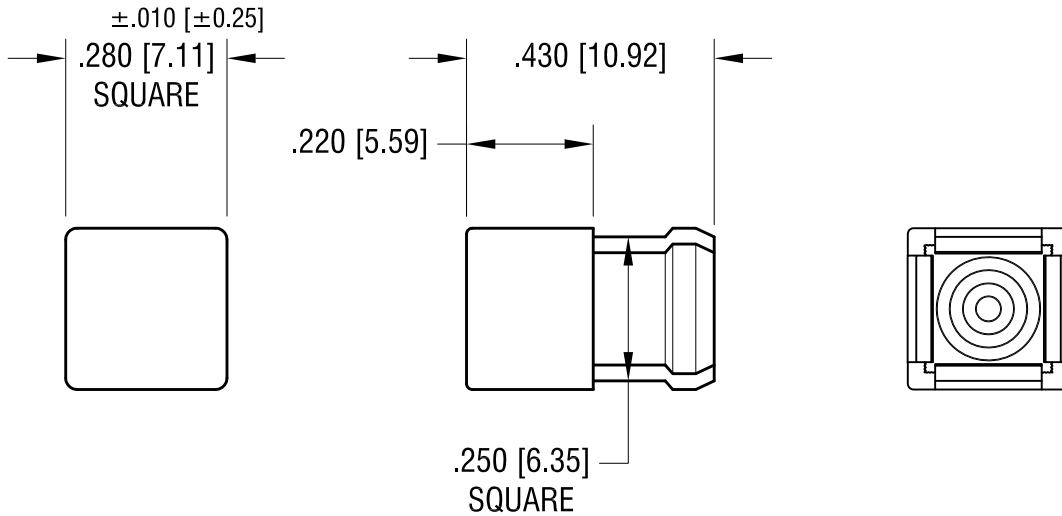
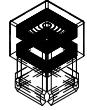


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ACTUAL SIZE



**NOTE:**

1. MOUNTING:  $\pm .002$  [ $\pm 0.05$ ]  
MOUNTS IN A .250 [6.35] DIA. PANEL SQUARE HOLE  
ON .375 [9.50] CENTER.  
PANEL THICKNESS .063 [1.60] TO .125 [3.17]  
PANEL HOLE SHOULD BE DEBURRED, BUT NOT CHAMFERED.
2. ASSEMBLY:  
INSERT LENS THROUGH PANEL HOLE,  
AND INSERT LED INTO LENS

PART NO.	COLOR
8680	RED
8681	GREEN
8682	YELLOW
8683	CLEAR

10.04.13	CHANGE AS PER ECN 13-081	A
DATE	DESCRIPTION	REV.

<b>KEYSTONE ELECTRONICS CORP.</b>			
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PART NAME			
LED SQUARE LENS CAP			
MATERIAL			
POLYCARBONATE			
FINISH		DRN BY	DATE
-		BOONE	2.9.96
		APP'D	SCALE
		LN	3X
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	$\pm .005$ [ $\pm 0.13$ ]	C	<b>8680-8683</b>
ANGULAR	$\pm 1^\circ$		
UNLESS OTHERWISE SPECIFIED			