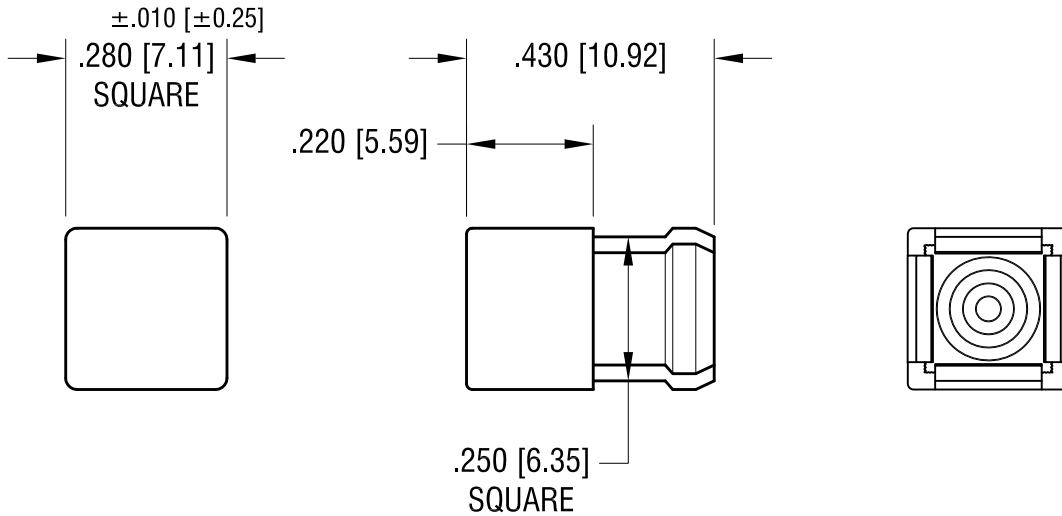


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ACTUAL SIZE



**NOTE:**

1. MOUNTING:  $\pm .002$  [ $\pm 0.05$ ]  
MOUNTS IN A  $.250$  [ $6.35$ ] DIA. PANEL SQUARE HOLE  
ON  $.375$  [ $9.50$ ] CENTER.  
PANEL THICKNESS  $.063$  [ $1.60$ ] TO  $.125$  [ $3.17$ ]  
PANEL HOLE SHOULD BE DEBURRED, BUT NOT CHAMFERED.
2. ASSEMBLY:  
INSERT LENS THROUGH PANEL HOLE,  
AND INSERT LED INTO LENS

PART NO.	COLOR
8680	RED
8681	GREEN
8682	YELLOW
8683	CLEAR

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PART NAME			
LED SQUARE LENS CAP			
MATERIAL			
POLYCARBONATE			
FINISH		DRN BY	DATE
-		BOONE	2.9.96
		APP'D	SCALE
		LN	3X
TOLERANCES		INCH	[MM]
DECIMAL		$\pm .005$	[ $\pm 0.13$ ]
ANGULAR		$\pm 1^\circ$	
UNLESS OTHERWISE SPECIFIED			
DATE	DESCRIPTION	REV.	CODE
10.04.13	CHANGE AS PER ECN 13-081	A	DWG NO.
			<b>8680-8683</b>

DATE	DESCRIPTION	REV.
10.04.13	CHANGE AS PER ECN 13-081	A